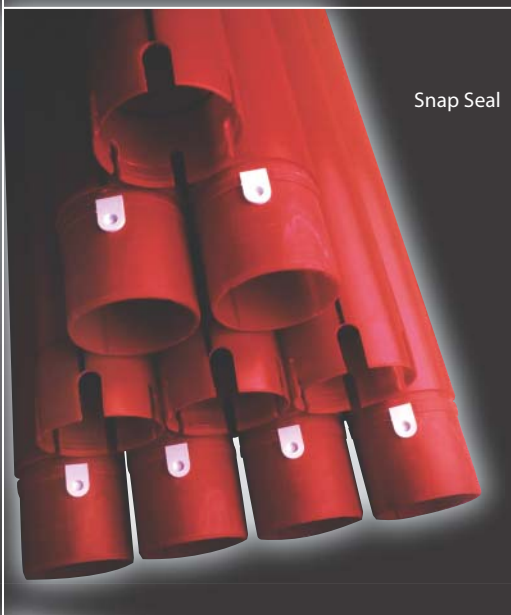


RST's Inclinometer Casing is engineered to be assembled quickly and accurately for long and short term monitoring in the most adverse field conditions. RST Inclinometer Casing is suited to be installed in boreholes, piles, set into concrete or attached to structures. Compatible with all commercially available inclinometer probes, RST manufactures Inclinometer Casing with precision CNC technology.

The casing serves as an access tube to guide a servo accelerometer based probe in the two orthogonal directions of measurement. Changes in the output of the probe caused by the deformation of the casing, is proportional to the sine of the angle of inclination of the long sensor axis from vertical. These displacements are incrementally summed to provide profiles of total displacement versus depth.

RST Instruments manufactures two sizes of Inclinometer Casing, with two integral coupling styles, to provide alignment and displacement measurements in numerous applications.



Snap Seal



Glue & Snap

FEATURES

- High precision, machined guide grooves.

- Low spiral <math>< .005 \text{ Rad}/3 \text{ m}</math> (<math>< 0.3 \text{ deg.}/10 \text{ ft.}</math>)

- Meets or exceeds all applicable standards.

- Compatible with all commercial probe types and in-place inclinometer sensors.

- Self aligning, water and grout tight couplings.

- Integral coupling reduces assembly induced spiral by 50% over conventional separate coupling methods.

- Easy assembly.

- 70 mm (2.75 in.) and 85 mm (3.34 in.)OD sizes.

- Compatible with inductance, reed switch, magnetic, or mechanical settlement monitoring devices.

- Snap Seal and Glue & Snap integral flush couplings that minimize field installation time.

- Telescopic, low temperature, impact and corrosion resistant ABS plastic.

- External key provides visual and tactile confirmation of proper installation.

FUNCTIONS

Pilings	Landslides
Slope stability	Subsidence control
Under large storage tanks	Embankment and dam stability
Bridge pier, abutments deflection	Areas adjacent to large excavations

MANUFACTURING PROCESS

Key to quality inclinometer casing is not only the material, but the quality and shape of the grooves. The inclinometer probe utilizes grooves in the casing to control the azimuth of the inclinometer probe. Clearly if the grooves spiral, azimuth control is lost, and the installation becomes questionable if not useless.

Successive lengths of casing must join in such a manner so as to permit accurate tracking of the probe between successive casing sections. Spiral of the grooves cause misalignment between sections, causing the probe to jump out of the grooves.

Groove shape must accurately mirror the probe wheels in order to prevent probe lateral movement. There are two methods of producing grooved casing: extrusion and machining. While the simplest and cheapest way is to extrude the grooves with the pipe, the extrusion process does not adequately address the parameters of spiral and shape. Machining the grooves produces a higher quality product. All RST casing is machined to insure the highest quality possible.

RST casing is manufactured from non-recycled virgin ABS resin. While more costly than common PVC resin, ABS is preferred due to superior flexibility, stability and low temperature impact resistance. Using recycled resin degrades the performance of casing.

Specifications may change without notice. ICB0001D



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The RST Instruments Management System is certified to ISO 9001:2000



SNAP SEAL

Traditional Inclinometer Casing installation methods dictate that screws or pop rivets must be utilized to hold the coupling in shear until the ABS solvent weld cement cures. The requirements for rivets is increased in deep boreholes.

Snap Seal is the original O-ring sealed coupling system, which does not require glue, pop rivets, screws, or shear wires. This patented, innovative system allows casing sections to lock together while maintaining precise groove alignment and high collapse strength. The Snap Seal system is flush coupled for ease of installation in hollow stem augers and casing advancers.

TELESCOPIC SECTION

When vertical heave or settlement is anticipated to exceed 1-2%, Inclinometer Casing Telescoping Sections must be used to allow axial movement of the casing while minimizing distortion due to vertical strain. Settlement sections must be inserted appropriately extended or collapsed, to accommodate the expected settlement/rebound. Settlement sections are available in 70 mm (2.75 in.) and 85 mm (3.34 in.) and each section can accommodate up to 150 mm (6 in.) of compression or heave. As with RST's inclinometer casing, telescoping sections are engineered to be assembled quickly and accurately for long and short term monitoring in the most adverse field conditions.

ACCESSORIES (Specify when ordering)

Top & bottom caps

Reconnect adapter

Reconnect alignment tool

Female grout adapter

Grout cap

ABS-DVW Solvent Cement (cannot be shipped by air)

PART NUMBERS

DESCRIPTION	GLUE & SNAP		SNAP SEAL	
	70 mm (2.75 in.)	85 mm (3.34 in.)	70 mm (2.75 in.)	85 mm (3.34 in.)
1.5 m length	ICGC205M	ICGC305M	ICSC205M	ICSC305M
3 m length	ICGC210M	ICGC310M	ICSC210M	ICSC310M
5 ft. length	ICGC205	ICGC305	ICSC205	ICSC305
10 ft. length	ICGC210	ICGC310	ICSC210	ICSC310
Top cap	ICC2TC	ICC3TC	ICC2TC	ICC3TC
Bottom cap	ICGC2BC	ICGC3BC	ICSC2BC	ICSC3BC
Grout cap	ICGC2CP	ICGC3CP	ICSC2CP	ICSC3CP
Telescopic section	ICGC2TS	ICGC3TS	ICSC2TS	ICSC3TS

GLUE & SNAP

Glue & Snap Inclinometer Casing is an improvement on the Snap Seal design and combines the best features of both installation methods with none of the disadvantages. Glue & Snap provides the speed and convenience of a Snap-together flush coupling combined with the low cost and high tensile/high torsional strength of a glue joint.

Installation is simply done by applying a bead of glue to the male end, snap casing together and insert downhole. As with Snap Seal, Glue & Snap Inclinometer Casing is flush coupled for simple installation.

TELESCOPIC SECTION SPECIFICATIONS

DESCRIPTION	70 mm (2.75 in.) CASING	85 mm (3.34 in.) CASING
Telescopic Section OD	73 mm (2.875 in.)	90 mm (3.5 in.)
Compressed Length	508 mm (20 in.)	508 mm (20 in.)
Extended Length	660 mm (26 in.)	660 mm (26 in.)
Range	152 mm (6 in.)	152 mm (6 in.)
Weight	0.77 kg (1.7 lbs.)	0.9 kg (2 lbs.)

CASING SPECIFICATIONS

DESCRIPTION	70 mm (2.75 in.) OD	85 mm (3.34 in.) OD
Snap Seal / Glue & Snap Coupling OD	70 mm (2.75 in.)	85 mm (3.34 in.)
Casing OD	70 mm (2.75 in.)	85 mm (3.34 in.)
Casing ID	59 mm (2.32 in.)	73 mm (2.87 in.)
Casing Length	1.5 or 3 m (5 or 10 ft.)	1.5 or 3 m (5 or 10 ft.)
Casing Weight	1.27 kg/m (.85 lbs/ft.)	1.49 kg/m (1.0 lbs/ft.)
Snap Seal / Glue & Snap Bottom Cap OD	70 mm (2.75 in.)	85 mm (3.34 in.)
Material	ABS Plastic	ABS Plastic
Groove Spiral	<.005 Rad/3 m (<0.3 deg./10 ft)	<.005 Rad/3 m (<0.3 deg./10 ft)

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